

IN THE CLAIMS:

1. (Currently amended) Endless flexible belt
[[caterpillar]] track formed from an elastomer and comprising
a steel cable spirally wound and embedded in the thickness of
said endless flexible belt to form substantially parallel,
longitudinal turns, and at least one layer of wires embedded
in the thickness of the endless flexible belt on at least one
of the inside and outside relative to the turns of the cable,
said endless flexible belt further ~~comprising outer layers
formed outside the turns of the cable and~~ comprising:

- a first oblique layer formed from wires that form a
first acute angle [[to a]] perpendicular to a longitudinal
axis of the flexible belt track and to the turns of the cable;

- a [[transversal]] transverse layer formed from wires
that form a right angle to the turns of the cable; and

- a second oblique layer formed from wires that form a
second acute angle [[to a]] perpendicular to a longitudinal
axis of the flexible belt track and to the turns of the cable,
the second acute angle extending in the opposite direction to
the first acute angle, wherein said transverse layer is
disposed in between said first oblique layer on the bottom and
said second oblique layer on the top, wherein said first
oblique, transverse, and second oblique layers are formed
above said parallel and longitudinal turns, wherein the first

acute angle is between 15 and 25 degrees and the second acute angle is between 15 and 25 degrees.

2. (Currently amended) Endless flexible belt track according to claim 1, further comprising [[an additional transversal]] a second transverse layer formed from wires that form a right angle to the turns of the cable and arranged outside or on top of the second oblique layer.

3. (Currently amended) Endless flexible belt track according to claim 1, further comprising an inner [[transversal]] transverse layer formed from wires that form a right angle to the turns of the cable and arranged inside the turns of the cable.

4. (Canceled)

5. (Original) Endless flexible belt track according to claim 1, wherein the first acute angle and the second acute angle have the same absolute value.

6. (Original) Endless flexible belt track according to claim 1, wherein the layers of wires are each formed from a coiled sheet of calendered wires having a diameter of between 1.0 and 2.5 millimetres.

7. (Original) Endless flexible belt track according to claim 6, wherein the wires are of the multi-strand type.

8. (Original) Endless flexible belt track according to claim 1, wherein the cable is of the multi-strand type and has a diameter of between 4 and 6 millimetres.